

PART NUMBER	REV	FIRST USED
1385266-1	0	FAKRA MALE JACK
1385266-2	0	FAKRA FEMALE PLUG

- 1 IDENTIFY PART PER 115-67-1, 2 OR 3 IN APPROX AREA SHOWN.
- 2 RECOMMENDED SPARE PARTS

1	-	-	1490460-2	SLIDE, HOUSING	142
2	-	1	1490460-1	SLIDE, HOUSING	141
1	1	-	1490465-1	SLIDE, PROBE	140
-	-	-	-	-	139
6	6	-	1-21000-0	SCR, SHC 2-56 X .25 LG.	138
1	1	-	1490436-1	LOCATOR, HOUSING, RIGHT	137
1	1	-	1490435-1	LOCATOR, HOUSING, LEFT	136
1	2	-	21045-2	RING, RETAINING	135
1	1	-	1490596-1	DUAL PROXIMITY SWITCH ASSY	134
1	1	-	2-21000-6	SCR, SHC 8-32 X .38 LG.	133
1	1	-	1490431-1	MOUNT, SWITCH	132
1	-	-	1490468-2	GUIDE, STRIP, LOWER, REAR	131
1	1	-	455689-1	BLOCK, STRIP GUIDE ADJ.	130
1	1	-	3-22603-1	SCR, HEX HD 10-32 X .38 LG.	129
1	1	-	690546-1	LEVER, DRAG RELEASE	128
2	2	-	3-21002-0	SCR, BHC 10-32 X .88 LG.	127
2	2	-	1-22284-0	SPRING, DRAG	126
1	1	-	240792-1	DRAG, TERMINAL	125
1	1	-	1490458-1	FLOATING SHEAR, FRONT	124
1	1	-	690461-7	STOP, SHEAR	123
1	1	-	6-22280-9	SPRING, SHEAR	122
4	4	-	1-21002-6	SCR, BHC 6-32 X .25 LG.	121
1	1	-	1-21919-2	PIN, DOWEL .188 DIA X .50 LG.	120
1	1	-	2-21002-7	SCR, BHC 10-32 X .50 LG.	119
1	1	-	1424244-1	BRACKET, FEED	118
1	1	-	986220-9	CLAMP, CABLE, BLACK	117
1	1	-	21899-2	WASHER, FLAT #10	116
-	-	-	-	-	115
-	-	-	-	-	114
3	3	-	2-21002-2	SCR., BHC 8-32 X .50 LG.	113
1	1	-	1-21919-2	PIN, DOWEL .09 DIA X .50 LG.	112
1	1	-	2-22278-0	SPRING COMPRESSION	111
1	1	-	21028-2	PIN, SPRING .06 DIA X .25 LG.	110
1	-	-	1490438-2	DEPRESSOR, WIRE	109
-	1	-	1490438-1	DEPRESSOR, WIRE	108
4	4	-	9-22280-1	SPRING, COMPRESSION	107
2	2	-	1-21003-3	SCR., FHC 4-40 X .25 LG.	106
1	1	-	1490437-1	PLATE, DEPRESSOR	105
1	1	-	1490439-1	DEPRESSOR, SHEAR	104
1	1	-	1338043-1	CAP, DEPRESSOR	103
-	-	-	-	-	102
1	1	-	1490466-1	PLATE, ADJUSTABLE STRIP GUIDE	101
1	1	-	1338059-1	BRACKET, FEED	100
6	6	-	1-21000-3	SCR., SHC 4-40 X .25 LG.	99
1	1	-	1338052-1	CAM, HOUSING	98
-	-	-	-	-	97
1	1	-	1338053-2	CAM	96
1	1	-	1338057-1	RAM	95
1	1	-	690212-1	POST, RAM	94
1	1	-	22480-5	WASHER, SPRING	93
1	1	-	986950-1	WASHER, FLAT PRECISION	92
1	1	-	354777-1	DISC, WIRE	91
1	1	-	690223-1	SPACER, DISC	90
-	-	-	-	-	89
4	4	-	690125-1	WASHER, LAMINATED	88
1	1	-	690191-1	PLUG, NYLON	87
1	1	-	21009-2	SCR, SOC SET 1/4-20 X .25 LG.	86
1	1	-	1490552-1	SUPPORT, CONNECTOR	85
18	18	IN	27319-4	TUBING, .250 DIA.	84
13	13	IN	27319-8	TUBING, .156 DIA.	83
2	2	-	1428178-1	COUPLER, MICRO	82
1	1	-	5-22282-6	SPRING, COMPRESSION	81
1	1	-	8-21000-7	SCR, SHC 10-32UNF-2B X 2.50 LG.	80
1	1	-	1490551-1	STRIPPER, BAR	79
1	1	-	7-21002-8	SCR, BHC 5/16-24 X 1.00 LG.	78
2	2	-	1-980282-1	FITTING, 10-32 TO .16 TUBE	77
1	1	-	1490440-1	ANVIL, TOP	76

4	4	-	2-21000-0	SCR, SHC 6-32 X .50 LG.	75
1	1	-	1428179-1	CYLINDER, AIR	74
1	1	-	23241-6	BALL, STEEL	73
1	1	-	690603-1	SPRING, ASSIST	72
1	1	-	690170-1	SPRING, COMPRESSION	71
1	1	-	23030-1	SCR, SHC 6-32 X .25 LG.	70
2	2	-	1490469-1	PLATE, RETAINER	69
1	1	-	1490441-1	BRACKET, SWITCH ADJ.	68
1	1	-	1490430-1	SCREW, SWITCH ADJ.	67
1	1	-	1-690438-4	FRONT STRIP GUIDE	66
1	1	-	2-21008-0	SCR, SOC SET 4-40 X .19 LG.	65
1	1	-	1490433-1	VANE	64
1	1	-	1490432-1	MOUNT, PROBE	63
1	1	-	1490077-1	PROBE	62
-	-	-	-	-	61
1	1	-	1490468-1	GUIDE, STRIP, REAR	60
2	2	-	2-21002-4	SCR, BHC 8-32 X .75 LG.	59
1	1	-	1490465-1	SLIDE, PROBE	58
2	2	-	21045-3	RING, RET. FEED FINGER PIN	57
2	2	-	8-354779-2	PIN, WIRE DISC (.3400)	56
-	-	-	-	-	55
-	-	-	-	-	54
1	1	-	455755-8	GUARD ASSY	53
1	1	-	455888-8	SPACER, CRIMPER	52
1	1	-	26108-1	BODY, QUICK CONNECT	51
2	2	-	23238-1	INSERT, COUPLING	50
3	3	-	980285-2	ELBOW, MALE SWIVEL 1/8 X .25T	49
1	1	-	852289-1	AIR FEED ASSY	48
1	1	-	1490434-1	COVER, PROBE MOUNT	47
1	1	-	461690-3	SPACER	46
2	2	-	4-21000-1	SCR, SHC 10-32 X 1.50 LG.	45
1	1	-	459610-3	MOUNT, FEED BRACKET	44
1	1	-	3-21001-4	SCR, SHC 3/8-16 X .88 LG.	43
1	1	-	691499-1	PIN, FEED FINGER	42
1	1	-	1-21018-6	NUT, HEX 5/16-24	41
3	3	-	2-21002-1	SCR, BHC 8-32 X .38 LG.	40
1	1	-	1338055-1	CAP, RAM	39
3	3	-	2-21000-8	SCR., SHC 8-32 X .62 LG.	38
1	1	-	461062-6	FEED FINGER ASSY	37
1	1	-	1490043-1	PAWL, FEED	36
1	1	-	690461-7	STOP, SHEAR	35
3	3	-	22733-8	SCR, BHC 8-32 X .38 LG.	34
1	1	-	1490457-1	ANVIL	33
-	-	-	-	-	32
1	1	-	1490459-1	HOUSING, SHEAR	31
2	2	-	21017-2	SCR., DRIVE 2 X .19	30
1	1	-	461264-1	TAG, IDENTIFICATION	29
1	1	-	1490462-1	HOLDER, SLIDE	28
2	2	-	1-21000-3	SCR, SHC 4-40 X .25 LG.	27
2	2	-	1490461-1	GIB, PROBE	26
1	1	-	3-23470-4	SPRING, COMPRESSION	25
1	1	-	1-23470-4	SPRING, COMPRESSION	24
1	1	-	1490467-1	FINGER, FEED	23
1	1	-	454398-1	ROD, FEED	22
1	1	-	240659-3	PIN, CAM ROLLER	21
1	1	-	1338054-1	CAM, ROLLER	20
1	1	-	240624-1	SPRING, FEED FINGER	19
3	3	-	3-21000-4	SCR., SHC 10-32 X .38 LG.	18
1	1	-	240629-1	BLOCK, PIVOT	17
1	1	-	1-25022-5	SPRING, COMPRESSION	16
3	3	-	1-21000-9	SCR, SHC 6-32 X .38 LG.	15
1	1	-	4-22284-9	SPRING, FEED RETURN	14
1	1	-	240632-2	SCREW, ADJUSTMENT	13
2	2	-	5-21028-1	PIN, STD SPRING .12 DIA X .50 LG.	12
1	1	-	22594-8	NUT, HEX	11
1	1	-	458109-1	WASHER, FLAT (SPECIAL)	10
1	1	-	240633-1	BUSHING	9
1	1	-	240626-1	SHAFT-PIVOT, AMP-0-MATOR	8
1	1	-	240634-1	LEVER, TERMINAL FEED	7
1	1	-	455680-1	LEVER, INTERMEDIATE	6
6	6	-	3-21000-7	SCR., SHC 10-32 X .75 LG.	5
1	1	-	1338040-1	PIVOT, FEED	4
3	3	-	2-22733-8	SCR, BHC 1/4-20 X .62	3
1	1	-	1490463-1	PLATE, BASE	2
1	1	-	1338058-1	HOUSING, APPLICATOR	1

QTY	REOD	PER	ASSY	PARTS LIST
-2	-1	U/M	PART NO	DESCRIPTION
				ITEM NO

QTY	REOD	PER	ASSY	PARTS LIST
-2	-1	U/M	PART NO	DESCRIPTION
				ITEM NO

THIS DRAWING IS A CONTROLLED DOCUMENT FOR THE PURPOSES OF THE CONTROLLING ENGINEERING ORGANIZATION AND SHOULD BE CONTROLLED FOR THE LATEST REVISION.  
 THIS INFORMATION IS CONFIDENTIAL AND PROPRIETARY TO AMP ELECTRONICS. IT MAY NOT BE DISCLOSED TO ANYONE OTHER THAN AUTHORIZED PERSONNEL.  
 AMP ELECTRONICS, HARRISBURG, PA 17105-3608

LOC: A  
 DIST: 66

FINISH	-	DWN	K. STAKEM	17MAY01	MATERIAL	-	HEAT TREAT	-
DIMENSIONS:	IN	TOLERANCES UNLESS OTHERWISE SPECIFIED:	APVD	A. WILL	17MAY01	Tyco Electronics Harrisburg, PA 17105-3608		
0 PLC	±	1 PLC	±.02	2 PLC	±.005	<b>FAKRA HF APPLICATOR</b>		
3 PLC	±.005	4 PLC	±.0005	SCALE: 1:1 SIZE: A1 DRAWING NO: 1385266 SHEET 1 OF 1 REV 0				
ANGLE:	0°30'	SURFACE TEXTURE: 125						

P	LTR	REVISION RECORD	DATE	DWN	APVD
---	-----	-----------------	------	-----	------