

THIS DRAWING IS A CONTROLLED DOCUMENT FOR AMP INC. IT IS SUBJECT TO CHANGE AND THE CONTROLLING ENGINEERING ORGANIZATION SHOULD BE CONTACTED FOR THE LATEST REVISION.

APPLICATOR PARTS LIST				TYPE 3 STAGE APPLICATOR				AMP INCORPORATED HARRISBURG, PENNA.			TYPE CODE <input type="checkbox"/> PROD <input type="checkbox"/> IN DIR <input type="checkbox"/> W.O.	
NO.	DESCRIPTION	REQ.	PART NO.	NO.	DESCRIPTION	REQ.	PART NO.	CRIMPING DATA			TERMINALS	
1	WIRE CRIMPER	1	453805-1	43	WASHER-LAMINATED	1	690125-1	TO APPLY TERMINAL			63137	
2	CRIMPER SPACER	1	690407-5	44	RAM	1	456225-1	.250 REV. FLAG FASTON				
3	INSULATION CRIMPER	1	6-690403-7	45	PLUG-NYLON	1	690191-1	PAD LETTER	CRIMP HEIGHT	WIRE SIZE		
4	CRIMPER SPAC. BLOCK	1	235009-4	46	BLOCK-INS. ADJ.	1	690402-1	A	.063	16		
5	SHEAR DEPRESSOR-FRONT			47	SCREW-SHOULDER	1	22353-8	B	.056	18		
6	SHEAR DEPRESSOR-REAR			48	CAM	1	456219-1	C	.052	20		
7	DEPRESSOR SPACER-REAR			49	CRIMPER BOLT	1	7-21002-9	D	NOT	USED		
8	ANVIL	1	691849-4	50	CAM, BENDER	1	456218-1	CRIMP	SIZE	TYPE	FEED	
9	FLOAT-SHEAR-FRONT			51	BEND ROLLER	1	250098-2	WIRE	.100	"F"		
10	BLOCK, BENDING	1	456206-1	52	LEVER-TERMINAL			INSUL.	.155	"F"	.805	
11				53	FEED FINGER	1	456204-1	INSULATION	WIRE RANGE			
12	INSERT, SHEAR	1	456207-1	54	FEED FINGER SPRING	1	2-22713-2		085	-13.5	22-18	
13	BLADE, BENDING	1	456208-1	55	FEED FINGER SLIDE	1	456205-1	EX. USED VIEW	SET UP PAGE			
14	ARM, BENDING	1	456209-1	56	BLOCK, FEED	1	456216-2	A1 8047	-H			
15	SLIDE SHEAR	1	456211-1	57	BLOCK, PUSH	1	456203-1	A-6106-1	REMARKS:			
16	PLATE-CAM, RETAINING	1	456210-1	58	PLATE, BACK	1	456223-1	PRINT OF DWG. 568652-1 MUST ACCOMPANY LOG				
17	PIN, TERMINAL HOLDER	1	456200-1	59	CAP	1	456224-1					
18	TERMINAL HOLDER	1	456201-1	60	WEAR PLATE							
19	STRIPPER & WIRE STOP	1	456212-1	61	ROD-FEED							
20	SLIDE	1	456220-1	62	MOUNT, SCRAPER	1	456804-1					
21	RETAINER, SHEAR	1	456217-1	63	HOUSING, SCRAP SHEAR	1	681826-1					
22	SPRING, TERMINAL HOLDER	1	1-23470-7	64	MOUNT, CYLINDER	1	681827-1					
23	FRONT STRIP GUIDE	1	456215-1	65	CHUTE, SCRAP	1	457717-1					
24	GUARD, REAR STRIP	1	456213-1	66	CLEVIS	1	681825-1					
25	DHAQ-BLOCK	1	456202-1	67	LINK, SHEAR	1	681823-1					
26	DRAG RELEASE LEVER			68								
27	DRAG SPRING	1	6-22282-9	69	SCRAP, SHEAR	1	681824-1					
28	SHOULDER SCREW			70	GUARD, SCRAP	1	568651-1					
29	DRAG STUD	1	374900	71	SPACER							
30	BASE BLOCK			72	ASSIST, SPRING	2	690603-1					
31	SCREW BLOCK			73								
32	ADJ. SCREW			74	GUARD ASS'Y	1	456337-1					
33	BASE PLATE	1	456226-1	75								
34	GUARD, FRONT STRIP	1	456214-1	76								
35	POST-RAM	1	690212-1	77	AIR FEED ASS'Y	1	568652-1					
36	SPRING WASHER	1	22480-5	78								
37	DISC-WIRE	1	2-692155-1	79								
38	INSULATION	1	690192-1	80								
39	SPRING-COMPRESSION	2	690170-1	REV.	REVISION RECORD	DATE	BY	ECN				
40	BALL STEEL	2	23241-6	01	OBsolete Per Ew	6-84	JGR/SZ46					
41	DISC SPACER			02	REACTIVATE 0150-6409-95	9-95	pmc					
42	WASHER RAM	1	690124-1									

⚠ DENOTES WEARING PARTS  
RECOMMEND PURCHASE REPLACEMENT

THIS APPLICATOR IS TO BE USED ON

MACH. SERIAL NO.

MACH. PARTS LIST 694234-7

APPL. SERIAL NO.

DATE SHIPPED

CUSTOMER NAME AND ADDRESS

APPLICATOR NUMBER

REV. 02

567071-1

DESIGNED

J.E. BEATTY

CHK'D. 4/81

IK MILLER

APPR. 4/81

IK MILLER

SHEET

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APPLICATOR PARTS LIST (BOLT, NUT, SCREW, WASHER ETC.)

NO.	DESCRIPTION	SIZE	QTY.	PLC.	PART NO.	NO.	DESCRIPTION	SIZE	QTY.	PLC.	PART NO.
101	SCREW, Soc. Hd. CAP ITEM # 58 TO # 33	1/4-20	.50	3	21001-2	121	SCREW, S. Hd. CAP ITEM # 12 TO 20	6-32	.50	1	2-21000-0
102	SCREW, Soc. Hd. CAP ITEMS # 15, 20 & 21 TO 33	10-32	1.25	4	3-21000-0	122	SCREW, Soc. Hd. CAP ITEM # 24 & 34 TO 33	10-32	.50	2	3-21000-5
103	SCREW, Soc. Hd. CAP ITEM # 13 TO 21	4-40	.38	2	1-21000-4	123	SCREW, Soc. Hd. CAP ITEM # 23 TO 33	10-32	.75	3	3-21000-7
104	SCREW, Soc. Hd. CAP ITEM # 48 TO 44	10-32	.75	2	3-21000-7	124	PIN, SLT. SPRING INTD # 53	.094 DIA.	.75	1	4-21028-0
105	SCREW, Soc. Hd. CAP ITEM # 59 TO 58	1/4-20	.88	4	21001-5	125	SCREW, BUT. HD. Soc. CAP ITEM # 33 TO BASE OF RECESS	1/4-20	.75	1	3-21002-5
106	SCREW, Soc. Hd. CAP (Nylon) ITEM # 37 & 38	6-32	.25	2	3-23657-8	126	WASHER, STD. FLAT ITEM # 25 TO 29	#10	-	1	21899-8
107	SCREW, Soc. SET (Loc. Hdr.) ITEM # 44	1/4-20	.25	1	21009-2	127	NUT, HEX. MACHINE ITEM # 25 TO 29	10-32	-	1	21018-7
108	SCREW, Soc. SET ITEM # 22 TO 44	5/16-18	.25	1	1-21007-5	128					
109	PIN, SLT. SPRING ITEM # 17 TO 44 & ITEM # 18 TO 17	.093 DIA.	.50	2	3-21028-6	129	SCREW, BUT. HD. Soc. CAP ITEM # 62 TO BASE OF RECESS	3/8-16	.88	2	4-21002-7
110	PIN, DOWEL ITEM # 44	.250 DIA.	1.25	1	2-21030-5	130	SCREW, Soc. Hd. CAP # 65 TO # 62	8-32	.25	2	2-21000-5
111	PIN, DOWEL ITEM # 50 TO 59	.250 DIA.	.62	1	2-21030-1	131	SCREW, Soc. Hd. CAP ITEM # 63 TO 62	10-32	.75	2	3-21000-7
112	SCREW, Soc. Hd. CAP ITEM # 16 TO 59	10-32	.75	2	3-21000-7	132					
113	SCREW, Soc. Hd. CAP ITEM # 14 TO 50	8-32	.58	2	2-21000-8	133	SCREW, Soc. Hd. CAP ITEM # 64 TO 63	10-32	.75	3	3-21000-7
114	PIN, DOWEL ITEM # 51 TO 14	.125 DIA.	.44	1	21030-2	134	SCREW, Soc. SET (No MAR) ITEM # 57	10-32	.234	1	22736-6
115	SCREW, Soc. Hd. CAP ITEM # 8 TO 33	8-32	.62	1	2-21000-8	135	PIN, DOWEL ITEM # 66 TO 67 & ITEM # 67 TO 69	.187 DIA.	.50	2	1-21030-1
116	SCREW, Soc. Hd. CAP ITEM # 6 TO 33	10-32	1.00	2	3-21000-9	136					
117	PIN, DOWEL ITEM # 55	.250 DIA.	1.00	1	2-21030-4	137					
118	PIN, DOWEL ITEM # 53 & 54 TO 55	.125 DIA.	.50	1	21030-2						
119	SCREW, Soc. Hd. CAP ITEM # 10 TO 33	10-32	.62	2	3-21000-6						
120	SCREW, Soc. Hd. CAP ITEM # 19 TO 33	10-32	.50	1	3-21000-5						

△ CUT TO LENGTH AT ASS'Y.

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REV	APPLICATOR PART LIST
02	567071-1
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